WHAT IS CLAIMED IS:

1	1. A method for isolating failed routing resources on a programmable
2	integrated circuit, the method comprising:
3	receiving a set of failed test patterns that generated erroneous results when
4	applied to a set of failed test paths, the failed test paths connecting together routing resources
5	on the programmable integrated circuit;
6	identifying a subset of the routing resources that occur most frequently in the
7	failed test paths; and
8	generating new test patterns including new test paths for the subset of the
9	routing resources that occurred most frequently in the failed test paths.
1	2. The method according to claim 1 further comprising:
2	testing the new test patterns using a test system to isolate routing resources
3	among the subset of the routing resources that caused the erroneous results in the failed test
4	patterns.
1	3. The method according to claim 1 wherein generating the new test
2	patterns for the subset of the routing resources further comprises:
3	generating new test patterns for new test paths that route through every
4	combination of fan-in resources and fan-out resources that are programmably connectable to
5	each of the subset of the routing resources.
1	4. The method according to claim 1 wherein generating the new test
2	patterns for the subset of the routing resources further comprises:
3	generating new test patterns for test paths that route through clock and clear
4	signal routing resources.
1	5. The method according to claim 1 wherein each of the failed test paths
2	and the new test paths connect a control point to an observation point on the programmable
3	integrated circuit.
1	6. The method according to claim 1 wherein the routing resources have
2	more than 1000 times as many routing resources as the subset of routing resources.
1	7. The method according to claim 5 further comprising:

2	receiving a test log file that indicates the observation points for the failed test
3	paths.
1	8. The method according to claim 1 wherein identifying the subset of the
2	routing resources that occur most frequently in the failed test paths further comprises:
3	extracting the routing resources that are connected along each of the failed test
4	paths using a connectivity graph.
1	9. A computer program product encoded on a computer readable medium
2	for isolating failed routing resources on a programmable integrated circuit, the computer
3	readable medium comprising:
4	code for receiving a set of failed test patterns generating erroneous results
5	when applied to a set of failed test paths that connect together routing resources on the
6	programmable integrated circuit and identifying a subset of the routing resources that occur
7	most frequently in the failed test paths; and
8	code for generating new test patterns including new test paths for the subset of
9	the routing resources that occurred most frequently in the failed test paths.
1	10. The computer program product of claim 9 wherein the code for
2	receiving and identifying further comprises:
3	code for receiving a test log file that indicates observation points for the failed
4	test paths.
1	11. The computer program product of claim 9 wherein the code for
2	generating further comprises:
3	code for generating new test patterns for test paths that route through clock
4	and clear signal routing resources.
1	12. The computer program product of claim 9 further comprising:
2	code for testing the new test patterns to isolate routing resources among the
3	subset that caused the erroneous results in the failed test patterns.
1	13. The computer program product of claim 9 wherein the code for
2	generating further comprises:

3	code for generating new test patterns that route through every combination of
4	fan-in resources and fan-out resources that are programmably connectable to each of the
5	subset of the routing resources.
1	14. The computer program product of claim 9 wherein the routing
2	resources have more than 10,000 times as many routing resources as the subset of the routing
3	resources.
1	15. A computer system for isolating failed routing resources on a
2	programmable integrated circuit, the computer system comprising:
3	a statistical failure isolation (SFI) tool that identifies a subset of routing
4	resources that occur most frequently in failed test paths, wherein the SFI tool receives a set of
5	failed test patterns that generated erroneous results when applied to the failed test paths, the
6	failed test paths connecting together the routing resources on the programmable integrated
7	circuit; and
8	an adaptive failure isolation (AFI) tool that generates new test patterns
9	including new test paths for the subset of the routing resources that occurred most frequently
10	in the failed test paths.
1	16. The computer system according to claim 15 wherein the SFI tool also
2	receives a test log file that indicates observation points for the failed test paths.
1	17. The computer system according to claim 15 further comprising:
2	a test system that tests the new test patterns to isolate routing resources among
3	the subset that caused the erroneous results in the failed test patterns.
1	18. The computer system according to claim 15 wherein:
2	the AFI tool generates new test patterns for new test paths that route through
3	every combination of fan-in resources and fan-out resources that are programmably
4	connectable to each of the subset of the routing resources.
1	19. The computer system according to claim 15 wherein the routing
2	resources have more than 1000 times as many routing resources as the subset of routing
3	resources.

- 1 20. The computer system according to claim 15 wherein the SFI tool
- 2 extracts the routing resources that are connected along each of the failed test paths using a
- 3 connectivity graph.